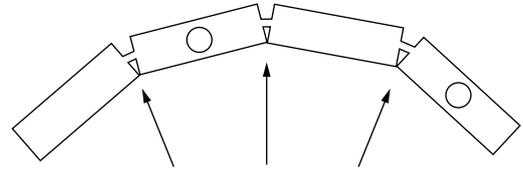
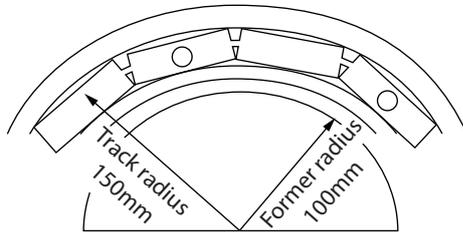
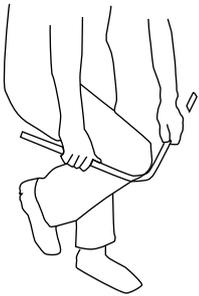


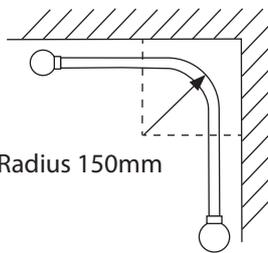
# BENDING SYSTEM 30

Easy to bend using either the supplied former, or freehand for shallower bends.

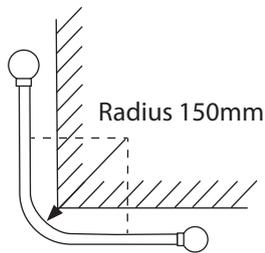


Former with spring back gives a track bend radius of 150mm (we can supply this former)

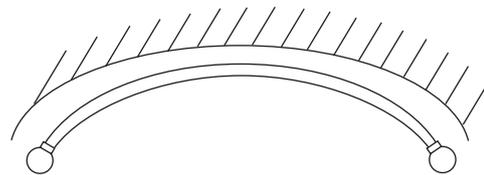
Bend track until kerfs touch. Do not bend any further



FORWARD BENDS



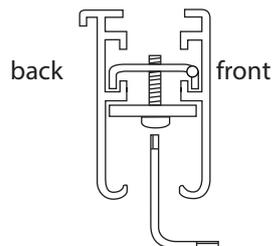
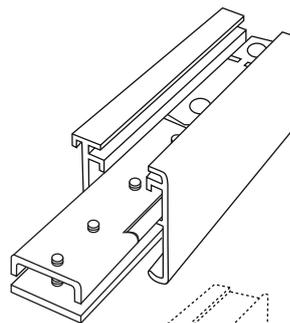
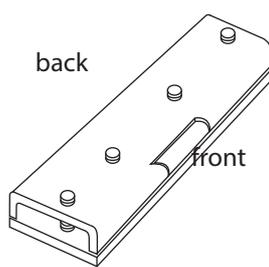
REVERSE BENDS



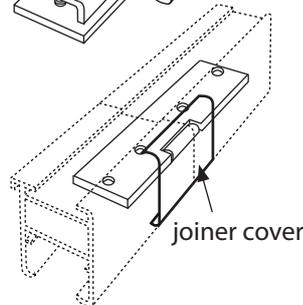
CONTINUOUS BENDS

All tracks over 3.0m long are supplied in 2 pieces. The track should be joined in the middle of the centre window on a straight section of track.

track joiner assembly



tighten joiner up



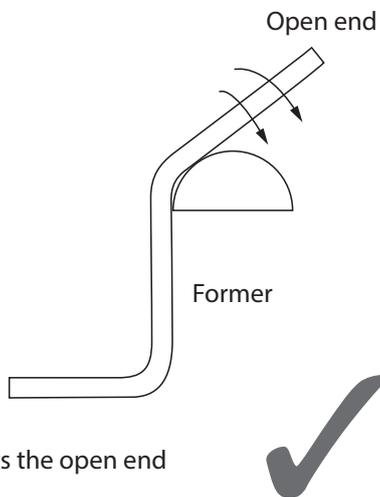
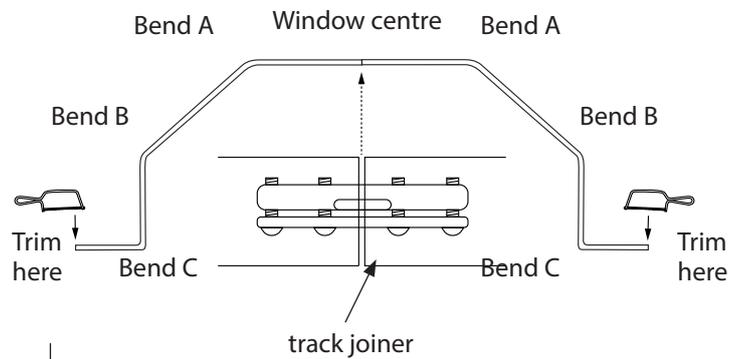
## BENDING TO FIT A BAY

1 If the track is corded ensure both the downpulley and return pulley are loosened

2 Ensure ends of track are level and insert track joiner, pushing the plastic filler down the track. Tighten the locking screws

3 Bend from the centre working outwards. Bend A, then B, then C, one side then A-C on the other side always bending towards an open end.

Complete each bend before moving on to the next, DO NOT partly bend, A, B, C then return to A, this sets up stresses in the track

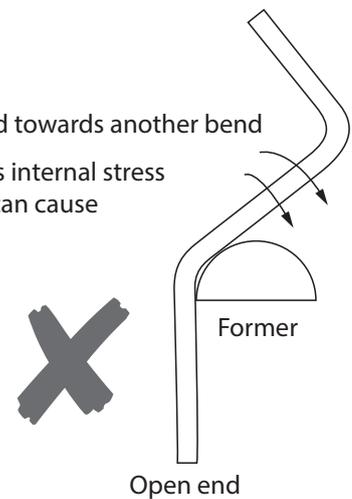


Bend towards the open end

NOT LIKE THIS

DO NOT try to bend towards another bend

This method causes internal stress in the track which can cause the gliders to jam



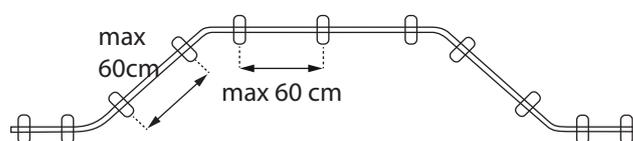
Open end

4 When one side is complete, trim the excess off the track and mount the track in place on the brackets/to the ceiling.

5 Remove the centre joiner from the installed track and insert into the second piece of track, pushing the plastic spine down the track. Ensure the ends of the track are level and tighten up the joiner.

6 Repeat action 3 for this second piece of track. Trim and fit the second piece of track joining the two tracks together with the centre joiner. Ensure that both the front and back of the track butt together tightly.

bracket/ceiling fix is required either side of every bend



Two brackets are required at the track ends